Foundry Operations

1. **Melting operations:**

Fill out this section for each furnace.

Type of furnace and year:

Indicate whether the furnace is a blast furnace, electric arc furnace, cupola furnace, electric induction furnace or other. Also, include the year when the furnace was put into service.

Type of metal melted:

Fill in the metal that is being melted such as pig iron, iron, steel, and etc.

Maximum melt rate of furnace (tons of metallics/hr):

Indicate the maximum melting rate of the furnace in terms of the units specified.

Charging system capacity tons of metallics/hr:

The maximum amount of metallics that the charging system can add to the furnace.

2. Pounds/charge of each component in charge:

Component in the charge:

What materials are being added to the charge in pounds per charge.

3. Cupola information:

Maximum combustion fan blast air volume (acfm):

Indicate the maximum air volume in actual cubic feet per minute.

Maximum blast air temperature (degrees fahrenheit):

Indicate the temperature at which the maximum blast occurs.

Cupola inside diameter (inches):

Indicate the inside diameter of the cupola in inches.

4. Control Equipment Information Operations controlled:

Check which operation is being controlled.

Type of control:

Specify the control equipment.

Code on the plan:

This should be consistent with the submitted facility/location plan or Operations Flow Diagram.

Emission control efficiency:

Indicate the efficiency of the control equipment.

Stack Diameter (inches):

This is the inside diameter.

Stack Height (feet):

Height of the stack is above ground.

Gas flow rate (acfm):

Indicate the actual gas flow rate.

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1. **Control Device:**

Operations controlled:

Check which operation is being controlled.

Type of control:

Specify the control equipment.

Code on the plan:

This should be consistent with the submitted facility/location plan or Operations Flow Diagram.

Emission control efficiency:

Indicate the efficiency of the control equipment.

Stack Height (feet):

Height of the stack is above ground.

Stack Diameter (inches):

This is the inside diameter.

Gas flow rate (acfm):

Indicate the actual gas flow rate.

2. Sand handled:

Average tons of sand handled per ton of metallics charge:

Rate of sand handled per metallic charge.

Maximum tons per hour of sand which can be handled:

Maximum rate of sand handled in tons/hour.

Type of binders and usage rate per tons of sand:

Indicate the type of binder used.

Indicate the rate binder used, provide the units per tons of sand.

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